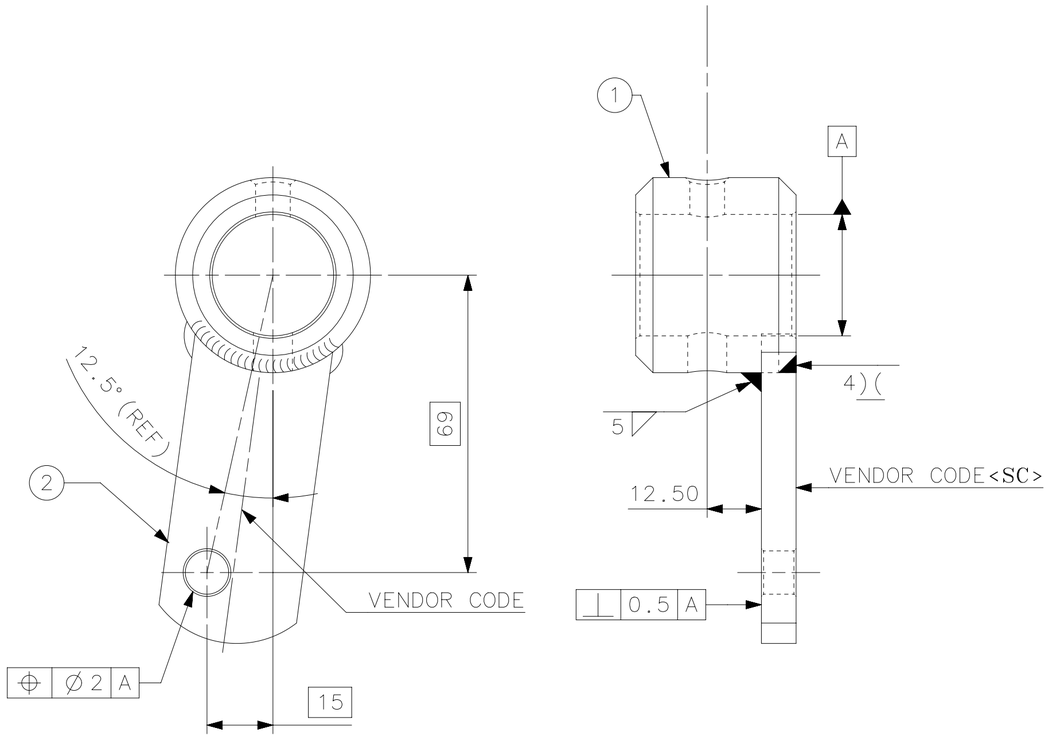
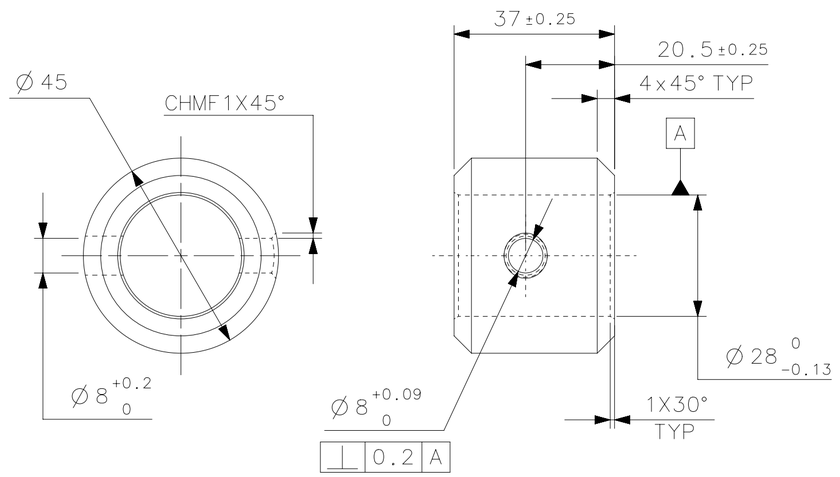
SR.NO.	PART NO.	PART NAME	QTY
1.	008014049D1	BUSH (CON LINK LH BRAKE)	1
2.	008014050D1	LINK (CON LINK LH BRAKE)	1

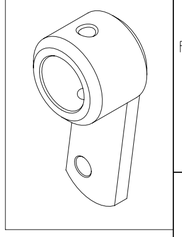


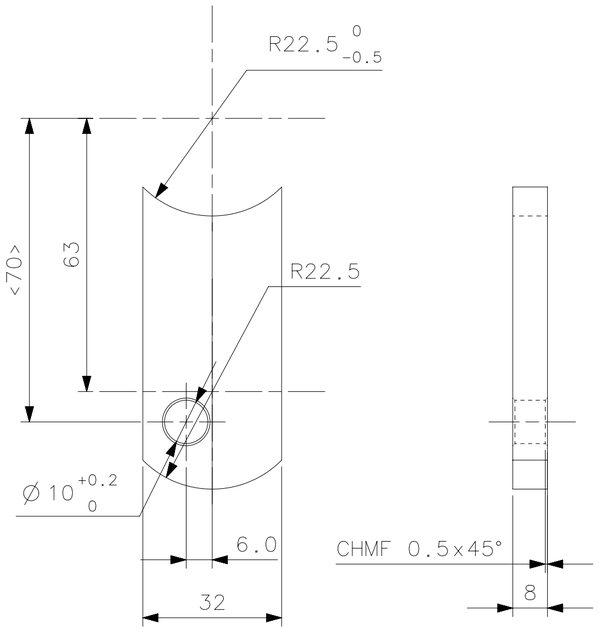
FOR GENERATION-2

PART 3



PART 1





PART 2

NOTE:-

-3MM WELD WHEREVER MARKED //////// & ◣UNLESS OTHERWISE SPECIFIED
-REMOVE SHARP EDGES.
-FOR WELDING PROCEDURE REFER PS 608
-REMOVE WELDING SPATTER
-PRIMING AS PER PS-529 PROCEDURE -2
-DEBURR HOLE ID
-DO NOT PRIME AREA MARKED # & HOLE ID

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

		OVER	0.5	3	6	30	120	400	1000	2000
LINEAR IN mm.		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
ANGULAR IN deg.		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A2

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 18083

PART NO. : 007600244D1

PART NAME : CON LINK LH BRAKE

MATERIAL : IS2062

HEAT TREATMENT : SEE NOTE

	NAME	SIGN	DATE
CAD ENGG.	VS	-sd-	30/01/02
DESIGNER	VS	-sd-	30/01/02
CHECKER	LKS	-sd-	30/01/02
APPR.BY	DSS	-sd-	30/01/02

FIRST USED TRCR. MODEL : ------

SCALE 1:1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 0.379 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000011917	AD		REDRAWN FOR CHILD PART RELEASE	SRD	NVC	RAW	08/09/17
600000010382	AC		REDRAWN WITH 3D REF.	PRP	NVC	RAW	08/10/15